

State Level Environment Impact Assessment Authority, Rajasthan

4, Institutional Area, Jhalana Doongri, Jaipur-302004

Phone: 0141-2705673, 2711329 Fax: 361

No. F1 (G)/SEIA/SA/SCAC-Raj/Sess/Project / Cat. 3 (a) II / (422)/2011-12

Jaipur, Dated

23 April 2012

To,

M/s GM-Marketing,
Plot no. 19,
Bhimapura Industrial Area,
Kota,
Rajasthan

Sub: EC for Liberty Phosphate Limited, SSP Plant 200 TPD & 600 TPD GSSP Plant Expansions, Plot. 19, Bhimpura Industrial area, Mandann, Kota, Rajasthan;

Re

This is reference to your application dated 23.11.11 seeking environmental clearances for the above project under EIA Notification 2006. The proposal has been appraised as per prescribed procedure in the light of provisions under the EIA Notification 2006 on the basis of the mandatory documents enclosed with the application viz. the questionnaire, EIA, EMP and additional clarifications furnished in response to the observation of the State Level Expert Committee Rajasthan, in its meeting held on 30/3/12.

3 Brief details of the Project:

1	Item No. in the list of Schedule I Category	3 (A) II (Expansion Project)				
2	Location of Industry / Project	Plot no. 19, Bhimpura Industrial Area, Kota, Rajasthan (Expansion project)				
3	Plot Area	11686 Sq. m.				
4	Product & Capacity	S. no	Particulars	Existing Capacity	Proposed Capacity	Total Capacity Expansion
		1	SSP	400 TPD	200 TPD	600 TPD
		2	GSSP		600 TPD	600 TPD
5	Expected Cost	Total existing project cost Rs. 216.2 lacs. After expansion estimated cost Rs. 170 lacs.				
6	Water Requirement & Source	After expansion 66 KLPD Source: out side through tanker.				
7	Fuel & Ecology	Energy - 18 Units per ton of SSP & GSSP from IWMNI. Fuel - 8400 kg per day of grade "B" Steam coal having calorific value 4200-5000 kcal, will fulfill the requirement. Similarly, HSD will be used as fuel for the DG set with a fuel consumption of about 100 lit./hr. The employment of DG set will be done only during grid power failure.				
8	Environmental Management Plan	S. No.	Particulars	Amount (in Rs. Lacs)	Recurring Cost	
		1	Blowers	2.97		
		2	Chimney	6.00		
		3	Cyclone	4.00		
		4	Dust chamber	3.50		
			Total Capital Cost	16.47	1.00	
9	Green Belt	Liberty Phosphate Limited has made the provision of future development of its green belt which is 14.5% of the total area to nearly 30% of the total area in the coming 2-3 years. The imaginary provision made for development of green belt of Rs. 2.00 Lacs				
10	CSR	Rs. in (Lacs)				
		S. No.	Year	Budget	Plan	
		1	2012-13	5.00	Kisanmelia, Health camp, Soil testing	
		2	2013-14	5.00	Mobilization of farmer groups, training/exposure visit of farmers improving their participation in technology dissemination process.	
		3	2014-15	5.00	Agri-Exhibitions, Regional, Krishi Utsav, Rewards and Incentives, Farmer awards, Aard Monitoring	

3. The SEAC Rajasthan after due considerations of the relevant documents submitted by the project proponent and additional clarifications/documents furnished to it have recommended for Environmental Clearance with certain stipulations. The SEIAA Rajasthan after considering the proposal and recommendations of the SEAC Rajasthan hereby accord Environmental Clearance to the project as per the provisions of Environmental Impact Assessment Notification 2006 and its subsequent amendments, subject to strict compliance of the terms and conditions as follows:
- i. The production capacity of the industry shall be limited to production of Single Super Phosphate (Powder) SSP 600 MTPD (300 existing & 300 proposed), Single Super Phosphate (Granulated) GSSP 600 MTPD per day.
 - ii. The total working days will be 325. As envisaged, the PP shall ensure the implementation of the commitments in respect of addressing Environmental and Social issues. The PP shall ensure providing 13% area of the total plant area under green cover.
 - iii. As committed, the PP shall earmark and spend an amount of Rs. 16.47 Lacs towards capital cost and Rs. 01 (01) Lacs as annual recurring cost for various environmental protection measures and implementation of various activities under Environmental Management Plan.
 - iv. The PP shall earmark and spend an amount of Rs. 05.00 Lacs per year for CSR for the next three years totalling to Rs. 15.00 Lacs.
 - v. The total water consumption shall be limited to 66 KLPD. The source of the water through tanker near by Village, for withdrawing ground water from bore wells, if any, prior approval from the Central Ground Water Authority shall be obtained.
 - vi. The PP shall achieve the stack emission standards and ambient air standards as notified under E. P. Rules 86 and its subsequent amendments.
 - vii. The height of the stack for disbursement of the process emissions shall not be less than 30.00 Mtrs. from ground level.
 - viii. The PP shall obtain the approval from the concerned SE of AVVN Ltd. for the draw/distribution scheme of electricity.
 - ix. The PP shall operate its unit with prior Consent to Establish and Consent to Operate under the provisions of Water (Prevention & Control of Pollution) Act, 1974 and Air (Prevention & Control of Pollution) Act, 1986.
 - x. The particulate matter and gaseous emissions (SO₂, NO_x, CO, CO₂ etc) from various processes/unit/stacks shall conform to the standards prescribed by the State Pollution Control Board / Central Pollution Control Board or under the Environment (Protection) Rules '86 from time to time.
 - xi. At no time, the emissions shall go beyond the prescribed standards. In the event of failure of any pollution control system adopted by the unit, the unit shall immediately put off operation and shall not restart until the control measures are rectified to achieve the desired efficiency.
 - xii. Arrangements of quality monitoring stations shall be set up in the down wind direction as well as where maximum ground level concentration of PM₁₀ & PM_{2.5}, SO₂, NO_x, CO, CO₂ and F (Total) are anticipated in consultation with Rajasthan State Pollution Control Board.
 - xiii. The project proponent shall carry out regular monitoring of air emissions of HF, F etc. (at source, work environment and ambient air) and assessment of performance of Air pollution control arrangements.
 - xiv. Boreholes and sampling facilities shall be provided for the stacks emissions monitoring as per the CPCB guidelines. Stack emissions shall be monitored in consultation with RPCH.
 - xv. The PP shall draw the Safety, Health & Environment (SHE) Plan and submit to RPCB.
 - xvi. Data on ambient air quality and stack emissions shall be submitted to RPCB, once in six months carried out by MOEF/NAAL/CPCB/ Govt. approved lab.
 - xvii. The PP shall provide separate drainage and outlets with the precaution that the storm water shall not come into contact with waste sludge.
 - xviii. The unit shall obtain proper authorization from Rajasthan State Pollution Control Board, if it generates any waste which falls under the purview of EWMHR-2008.
 - xix. Handling, manufacture, storage and transportation of hazardous chemicals shall be in accordance with the Manufacture, Storage and Import of Hazardous Chemicals Rules, 1989 (amended till date).
 - xx. Adequate measures for the control of noise shall be taken so as to keep the noise levels below 85 dB (A) in the work environment. Persons working near the machines shall be provided with well-designed ear muffs/plugs and other personal protective equipments.
 - xxi. Suitable alarm system and standard procedure for transmitting the information in the occurrence of an accident to the proper focal point shall be established.
 - xxii. Efforts shall be made to increase green belt all around the premises. Native plant species shall be selected for this purpose in consultation with the local Forest Department. A green belt development plan be prepared and implemented so as to cover at least 33% area of the plot size.
 - xxiii. A qualified person in the field of environment or separate Environmental Management Cell to be established to implement and carry out various functions is set up under the control of a Senior Executive who will report directly to the head of the project.

- xxiv. The PP will ensure that no employee or worker remains on duty within the plant premises for more than 6 hours per day in one stretch. No residential facilities (even for security staff) within the factory premises will be provided.
- xxv. The funds earmarked for the environmental protection measures shall be kept in separate account and shall not be diverted for other purposes and year wise expenditure shall be reported to the Rajasthan State Pollution Control Board under the rules prescribed for environmental audit.
- xxvi. Periodical medical check up of the workers shall be done in six months and records maintained and effects of fluoride on human health need to be taken into special consideration.
- xxvii. The PP shall ensure taking necessary steps on urgent basis to improve the living conditions of the construction labour at site.
- xxviii. The PP shall ensure that the EC letter as well as the status of compliance of EC conditions and the monitoring data are placed on company's website and displayed at the project site.
- xxix. The SEIAA, Rajasthan reserve the right to add new conditions, modify/ amend any condition and/or to revoke the clearance if implementation of any of the aforesaid condition/other stipulations imposed by competent authorities is not satisfactory. Six monthly compliance status reports on project along with implementation of environmental measures shall be submitted to MoEF, Regional Office, Lucknow and RPCCB.
- xxx. The PP shall take permission from C.O.W.A. for withdrawal of ground water.

Yours faithfully,

Sd/-
(Sunkatha Prasad)
Member Secretary
SEIAA Rajasthan

Copy to following for information and necessary action:

1. Secretary, Ministry of Environment and Forest, Govt. of India, Paryavaran Bhavan, CGO Complex, Lodhi Road, New Delhi.
2. Adl. Chief Secretary, Environment Department, Rajasthan, Jaipur.
3. Smt. Alka Kula, Chairman, SEIAA, Rajasthan, 69-A, Bajaj Nagar Enclave, Jaipur
4. Smt. Mohini Dharma, Member, SEIAA, Rajasthan, 48/9, Moti Path, Mansarovar, Jaipur.
5. Member Secretary, Rajasthan State Pollution Control Board, Jaipur (to inform & necessary action and to display this sanction on the website of the Rajasthan State Pollution Control Board, Jaipur)
6. Secretary, SEIAC Rajasthan.
7. The CCF, Regional Office, Ministry of Environment & Forests, SO(CZ), Kendriya Bhawan, 5th Floor, Sector 11, Aliganj, Lucknow - 226 020.
8. Environment Management Plan- Division, Monitoring Cell, MoEF, Paryavaran Bhavan, CGO Complex, Lodhi Road, New Delhi-110003.
9. Nodal Officer (Departmental Website), Department of Environment, Government of Rajasthan, Jaipur with the request to upload the copy of this environmental clearance on the website

Sd/-
M.S. SEIAA (Rajasthan)

State Level Environment Impact Assessment Authority, Rajasthan
4, Institutional Area, Jhalana Doongri, Jaipur-302004
Phone: 0141-2705633, 2711329 Ext. 361

No. FI (4)/SEIAA/SEAC-Raj/Seckt/Project/Cat. I(a)B1/(422)/14-15 Jaipur, Dated: 13 1 MAY 2017

Transfer of environmental clearance

Environmental clearance was granted to M/s. G.M. Marketing, Plot no.-19, Bhimpura Industrial Area, Kota (Raj.) for Liberty Phosphate Ltd. SSP Plant 200 TPD & 600 TPD GSSP Plant Area, 11686 S.Q.M.) Plot no.-19, Bhimpura Industrial Area, Tehsil-Mandana, Dist.-Kota (Raj.) vide this Authority's letter of even no dated 23.08.12.

M/s Coromandel International Ltd. has submitted an application dt. 22.11.16 informing that Name of company has been changed from M/s Liberty Phosphate Ltd. to M/s Coromandel International Ltd. by amalgam process which was approved by Hon'ble High Court of Andhra Pradesh & Gujarat. M/s. G.M. Marketing has given no objection to transfer of EC. International It is stated by M/s Coromandel Ltd. that they are not going to make any change in products stated in EC.

The matter of transfer of environmental clearance was considered in the 300th meeting of SEIAA dated 11.05.17, after due consideration of the documents submitted by M/s Coromandel International Ltd. SEIAA decided to accord approval for transfer of EC as mentioned above as per provision of Para 11 of Environment Impact Assessment Notification, 2006. Accordingly, environmental clearance issued to M/s. G.M.- Marketing for Liberty Phosphate Ltd. SSP Plant 200 TPD & 600 TPD GSSP Plant Area 11686 S.Q M.), Plot No. 19, Bhimpura Industrial Area Tehsil-Mandana, Dist.-Kota (Raj.) for Production Capacity SSP 600 TPD & GSSP 600 TPD) is hereby transferred to M/s Coromandel International Ltd., 19, Bhimpura Industrial Area, Jagpura, Kota (Raj.) on the same terms & conditions under which the prior environmental clearance was initially granted.

Sd-
(Rajesh Kumar Grover)
Member Secretary,
SEIAA, Rajasthan

No. FI (4)/SEIAA/SEAC-Raj/Seckt/Project/Cat. I(a)B2 (422)14-15

Copy to following for information and necessary action:

1. Secretary, Ministry of Environment and Forest, Govt. of India, Paryavaran Bhavan, CGO Complex, Lodhi Road, New Delhi.
2. Addl. Chief Secretary, Environment Department, Rajasthan, Jaipur.
3. Smt. Alka Kala, Chairperson, SEIAA, Rajasthan, 69-A Bajaj Nagar Enclave, Jaipur
4. Shri Sankatha Prasad, Member, SEIAA, Rajasthan, 250, Gomes Defence Colony, Vaishali Nagar, Jaipur.
5. Member Secretary, Rajasthan State Pollution Control Board, Jaipur for information & necessary action and to display this sanction on the website of the Rajasthan State Pollution Control Board, Jaipur.
6. Secretary, SEAC Rajasthan.
7. The CCP, Regional Officer, Ministry of Environment & Forests, RO (CZ), Kendriya Bhawan, 5th Floor, Sector "H", Aliganj, Lucknow- 226020.
8. IA- Division, Monitoring Cell, MoEF, Paryavaran Bhavan, CGO Complex, Lodhi Road, New Delhi - 110003
- ✓ 9. M/s Coromandel International Ltd., 19, Bhimpura Industrial Area, Jagpura, Kota (Raj.)
10. M/s. G.M. Marketing, Plot no. 19, Bhimpura Industrial Area, Kota (Raj.)
11. Programmer, Department of Environment, Government of Rajasthan, Jaipur with the direction to upload the copy of this E.C. on the website.

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M.S. SEIAA (Rajasthan)